



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D3570-2

Job Sheet 182820



Part No: D3570-2

Job Qty: 3 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/4/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 9/14/18

Description:

Type: Stock

Note: DWG REV E IPP Rev:A New Issue 07-03.26 ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		OK 12/09/18
100	Waterjet	3 pcs	9/14/18	9/14/18	0.00	0.16	Waterjet1		OK 12/09/18
110	QC	3 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Waterjet-2		OK 12/09/18
120	QC	3 pcs	9/14/18	9/14/18	0.00	0.00	QC8-2		OK 12/09/18
130	Small Fab	3 pcs	9/14/18	9/14/18	0.00	1.00	Small Fab-4		OK 12/09/18
140	QC	3 pcs	9/14/18	9/14/18	0.00	0.00	QC5		OK 12/09/18
150	HandFinish	3 pcs	9/14/18	9/14/18	0.00	0.06	HandFinish1		OK 12/09/18
160	Powdercoat	3 pcs	9/14/18	9/14/18	0.00	0.04	Powdercoat3		OK 12/09/18
170	QC	3 pcs	9/14/18	9/14/18	0.00	0.00	QC3		OK 12/09/18
180	Packaging	3 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1		OK 12/09/18
190	QC21-SA	3 Ea	9/14/18	9/14/18	0.00	0.00	QC21		OK 12/09/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.2100 sf (.07 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	0	53	0

Part Specifications

Specifications could not be found.

Plex 9/4/18 8:57 AM Dart.Gagnon.Michelle

GA 121



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Container No: S108167



Part: D3570-2

Job No: 182820

Serial No/Batch: S108167

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/05/18

DART AEROSPACE LTD		Work Order: 182820
Description: Bracket		Part Number: D3570-2
Inspection Dwg: D3570	Rev: E	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.209	+0.005/-0.001	0.210	1		Viper-03	
0.359	+/-0.010	0.358	1			
0.557	+/-0.010	0.558	1			
1.943	+/-0.010	1.941	1			
2.141	+/-0.010	2.139	1			
2.50	+/-0.030	2.50	1			
4.75	+/-0.030	4.747	1			
0.311	+/-0.010	0.309	1			
0.533	+/-0.010	0.529	1			
1.717	+/-0.010	1.712	1			
1.939	+/-0.010	1.935	1			
2.25	+/-0.030	2.258	1			
0.125	+/-0.010	0.119	1			

Measured by: [Signature]	Audited by: DAS 68	Prototype Approval: N/A
Date: 18/09/05	Date: OCT 8 2019	Date: N/A

Rev	Date	Change	Revised by	Approved
A	09.10.16	New Issue	KJ [Signature]	[Signature]

